







MULTI-PURPOSE, EPOXY RESIN GROUT FOR PILE CAP WATERPROOFING

### **DESCRIPTION**

**SpECgrout PC,** solvent free epoxy resin grout is designed for levelling and waterproofing pile caps at depths between 20-80mm. It is supplied as a three component system consisting of epoxy base, epoxy hardener and specially graded aggregate. The components are supplied in the correct mix proportions designed for whole pack mixing on site and no other materials should be added.

### **TYPICAL USES**

- For free flow grouting where the mechanical properties, low permeability and chemical resistance of the hardened grout are required
- · Pile cap waterproofing

## **ADVANTAGES**

- High flexural strength and adhesion to substrate ensures excellent performance
- High compressive, flexural and tensile strengths ensure durability and long term service life
- Very low permeability ensures integrity as part of a waterproofing system

# **TECHNICAL DATA**

Typical properties Compressive strength @ 35°C (BS 6319 part 2)

7 days 87 N/mm<sup>2</sup>

Tensile strength @ 35°C

(BS 6319 part 7)

7 days 13 N/mm<sup>2</sup>

Flexural strength @ 35°C

(BS 6319 part 3)

7 days 26 N/mm<sup>2</sup>

Pot life

20°C 60 mins 30°C 30 mins 40°C 15 mins

### **APPLICATION INSTRUCTIONS**

## **Preparation**

## **Pile Caps**

Concrete must be free from oil, grease, or any loosely adherent material. If the concrete surface is defective or has laitance, it must be cut back to a sound base.

#### **Mixing**

The entire contents of the hardener should be poured into the base container and mixed until homogeneous. Place the mixed base and hardener into a suitable forced action mixer making sure that the entire volume is poured in. Add the aggregate and mix for 2-3 minutes or until uniform colour is achieved.

## **Placing**

Place the grout within the pot life of the material. After this time, unused material will have stiffened and should be discarded.

Smooth to level using a steel trowel or screed bar.

# **EQUIPMENT CLEANING**

All tools and equipment should be cleaned with **SpECcoat Cleaning Fluid**.

## **PACKAGING AND YIELD**

**SpECgrout PC** is supplied in 12 litre units. **SpECcoat Cleaning Fluid** is supplied in 5 litre units.

## **STORAGE AND SHELF LIFE**

**SpECgrout PC** has a shelf life of 12 months when stored in unopened containers in a cool dry environment.

## **HEALTH AND SAFETY**

**Do not** use solvent. The use of goggles is recommended but should accidental eye

contamination occur, wash thoroughly with plenty of clean water and seek medical attention immediately.

## **FLASH POINT**

**SpECcoat Cleaning Fluid** 

>40°C

### **FLAMMABILITY**

**SpECcoat Cleaning Fluid** is flammable. No smoking. Use in well ventilated areas away from sources of heat and naked flames.

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